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Application of Chemometrics in Separation Science

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Application of Chemometrics in Separation Science

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Abstract: Chemometrics aims at extracting maximum information through the application of statistics and mathematics to problems of a chemical nature. Over the years, chemometrics has become an important chemical discipline with a significant impact in analytical chemistry, including the incorporation of significant improvements in design and selection of optimal experimental procedures, calibration of analytical instrumentation, and advanced methods for analysis of chemical data.

The application of chemometrics methods to separation science, mainly chromatography and capillary electrophoresis, has followed the same increasing trend as in any other field of analytical chemistry. However, reviews on the application of chemometrics in separation science have been very scarce. Therefore, in this paper, the development of chemometrics in chromatography and capillary electrophoresis will be presented with a view of the current state of the-art and with the prospects for the future.

Keywords: Chemometrics, Chromatography, HPLC, Capillary electrophoresis, Principal component analysis

INTRODUCTION

The major areas of chemometrics chosen to be reviewed in a recent paper^[1] about the evolution of chemometrics related to analytical chemistry, included multivariate calibration, pattern recognition, and mathematical

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mixture resolution. Such a division seems most appropriate to follow also in this review of applications of chemometrics to separation science for two main reasons: (a) it becomes easy to compare and follow the evolution of different studies in a specific area; and (b) for lecturing purposes it is useful to have a review on this subject structured in well known areas.

In another review paper,^[2] specific for optimization methods in chromatography and capillary electrophoresis, a distinction is made in what concerns the use of chemometrics methods where no explicit models are required, and hard modelling when models are available, and, in such a case, optimization can be performed by regression methods. Hard modelling can not be left completely out of this review on the application of chemometrics to separation science, since both the large variety of chromatographic parameters and the vast number of relationships between them leads to the conclusion that the combination of chemometrics methods with hard modelling will certainly bring some improvements to the prediction of retention,^[2,3] one of the most specific application of chemometrics to separation sciences. Besides, if one considers the general definition of chemometrics as mentioned at the top of this review, there is no practical reason for making a distinction between the application of chemometrics, and/or hard modelling to separation science. They both aim at extracting maximal chemical information through the application of statistical and mathematical methods.

Various textbooks on the major areas of Chemometrics, as well as dedicated journals are available, and as a first approach, the review paper on the evolution of chemometrics^[1] can be considered an excellent source of references to start with, besides containing short introductions to several relevant methods for multivariate calibration, pattern recognition, and mixture resolution. Another recent review paper^[4] on chemometrics in Hungary, for the last 10 years, also deserves a special mention as a source of important information on the work of chemometricians, although only focused on the Hungarian works.

The specificities of separation science bring into play subjects such as analysis of peak asymmetry, peak overlapping, and quantitative structure retention relationship, which are not usually highlighted in reviews of chemometrics. Although the general accepted classification of major areas in chemometrics will be used in this review, one must bear in mind that the same method (such as artificial neural networks) can be used in different applications (such as multivariate calibration or prediction of retention). Therefore, this review is an attempt to reach equilibrium between emphasizing the applications of chemometrics methods, without losing sight of the analytical specificities in separation science. As shown in Figure 1, principal components analysis (PCA) is the most used chemometric technique in separation science, followed by factorial design (FD), cluster analysis (CA), artificial neural networks (ANN), and partial least squares (PLS). The criteria of highlighting the techniques cited more than 5 times included a plethora of several other techniques under the heading "others".

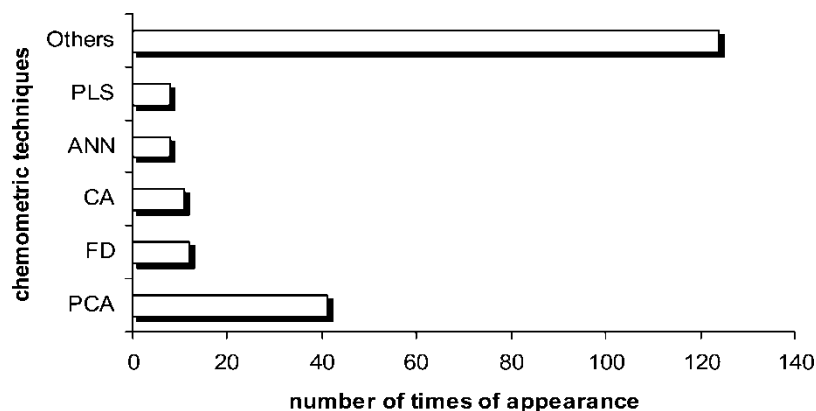


Figure 1. Chemometric techniques versus number of times of appearance in the article.

The trend in the application of chemometric techniques in separation sciences can be observed in Figure 2, where the number of cited papers in this review is plotted against the year of publication. Although the number of citations per year is not remarkable, the trend to increase is apparent, mainly due to the application of chemometrics to distinguish or to characterize samples of different origin or nature. The older publications use chemometrics to solving separation related problems, such as, peak definition or peak resolution. In Figure 3, where the number of cited papers for the most cited chemometric technique (PCA) versus year is presented, it can be observed that it is in 2004 that most citations appear.

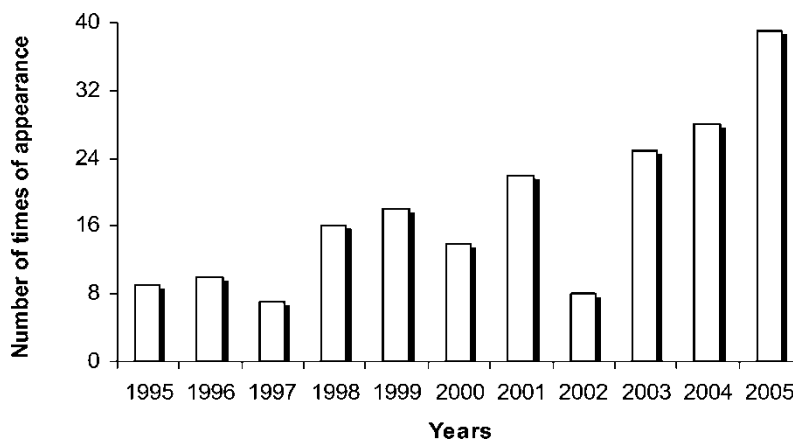


Figure 2. Number of appearance of all chemometric techniques versus year.

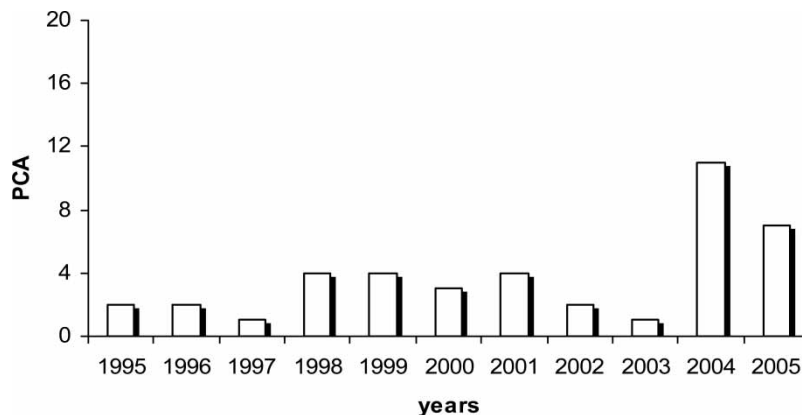


Figure 3. Principal components analysis (PCA) (as the most cited technique) versus year.

Peak Asymmetry and Overlapping of Chromatographic Peaks

Peak asymmetry and overlapping of chromatographic peaks are often dealt with in separation science, and chemometricians have been developing methods for improving our knowledge on those two subjects for some time now. Asymmetry or skewness of chromatographic peaks has long been recognized as extremely important regarding signal processing, since the deviation of the real peak shape from the symmetrical peak has a significant impact on the estimation of many chromatographic figures of merit, such as the retention time, the peak area, the peak width at half peak height, and even the degree of peak overlapping.

It is fundamental to examine all possible reasons why the real chromatographic peaks are not symmetrical in order to approach the problem; first by examining deeply its physical chemical nature, then, second by fitting mathematical functions to characterize the asymmetric factor (skew) of real chromatographic peaks, and, finally, by assessing the usefulness of the proposed methodology in real cases. The principal reasons for the observation of deviation from the ideal symmetrical peak are the column overload, non homogeneity of the stationary phase, the non homogeneity of the column packing, the occurrence of slow mass transfer, the effects due to kinetics of adsorption-desorption, and the dispersion phenomena on the band profile. Besides the phenomena occurring in the column, there are other instrumental and operational causes which can play an important role in the occurrence of asymmetrical peaks and broadening effects observed in separation science. Instrumental details such as connections, tubing and fittings within the chromatographic apparatus, as well as the injection port and detector characteristics, may increase the width and asymmetry of the peak.

Operational details, such as when the temperature of the injection port in gas chromatography is not high enough, may cause the occurrence of peaks with a significant degree of tailing.

The above mentioned approach has been generally followed and consequently, many methods can be found in the literature for the determination of chromatographic peak parameters and calculation of factors related to peak shape asymmetry. These methods have been revisited and reviewed to the point of suggesting a new method for the determination of peak shape asymmetry in chromatography.^[5] First, the real chromatographic peak is fitted to a mathematical function,^[6] and then the peak width of the symmetrical curve is fitted to the measured data with the same peak maximum position and height of the fitted asymmetrical peak. The differences of the asymmetrical and symmetrical peaks and the areas of the difference curve on the ascending and descending half parts of the peak characterize the real asymmetry of the measured peak.^[5] The application of this concept to separation of phenol derivatives by HPLC in the function of flow velocity, allowed not only determination of asymmetry factors but also suggest that the examination of asymmetry can give an insight into the physicochemical processes occurring in the column.^[5] The effect of intraparticle mass transfer resistances on the chromatographic peak shape was studied both theoretically and experimentally in chromatography of proteins,^[7] where very broad and highly asymmetrical peaks are usually observed.

Besides skewed peaks, it is also usual to observe the occurrence of overlapped (and skewed) peaks, which further increases the difficulties of assessing the chromatographic figures of merit. Cai and Wu^[8] developed a method for calculating the statistical moments of overlapped peaks by using a parameter determined from the leading half of the peak to indicate the peak asymmetry, and the method was successfully applied for the deconvolution of a series of overlapping peaks. Pápai and Pap^[9] suggested a new mathematical equation, result of the product of a Gaussian function and a polynomial, to fit symmetric, asymmetric, and strongly fronting peaks, adequate for the determination of chromatographic peak parameters by nonlinear curve fitting using statistical moments; furthermore, the function could be used, with acceptable results, for resolution of overlapped peaks, correction of baseline drift and noise filtering. Fourier transformation (FT) has been applied to multicomponent chromatograms in order to characterize retention patterns,^[10] to improve the signal to noise ratio of chromatographic peaks^[11] and, at a further stage, to unravel superposition of more complex retention patterns.^[12] A combination of a stochastic model with mobile phase dispersion has been proposed by Felinger et al.,^[13] as the stochastic-dispersive theory of chromatography, to include the effects of slow mass transfer or adsorption-desorption kinetics and the band profile axial dispersion on the full description of the efficiency of separations, as well as the chromatographic peak features. Pietrogrande et al.^[14] reported a general method for evaluating the statistical degree of peak overlapping in a multicomponent

chromatogram, once the retention pattern is determined in advance. The same basic principles were also used for deconvolution of overlapping skewed peaks,^[15] and for determination of the critical degree of peak overlap^[16] in multicomponent chromatograms. In this case, as the heights of adjacent peaks may differ widely, no single value of critical peak resolution can be determined in multicomponent chromatograms. Therefore, only a distribution of critical peak resolutions can be determined by using the peak height distribution. A mathematical function has been derived by Fellingner^[16] for the critical peak resolution, from which the average or maximum probable peak resolution can be obtained by integration.

Besides further examples of utilization of Fourier transform^[17,18] for decoding complex multicomponent chromatograms, the extended Kalman filter in frequency domain^[19] has also been a useful method to perform parameter estimation on the basis of the FT of the signal, and used for the evaluation of overlapping signals, mainly for noise filtering and for deconvolution by peak sharpening.

Liu and Davis^[20] evaluated the predictions of the statistical overlap theory in the observed peak overlap of 38 neutral compounds by micellar electrokinetic chromatography (MEKC), based on the assumption of an inhomogeneous Poisson distribution of migration times. Besides, the probability distributions and statistical moments in the separation were computed by Monte Carlo simulation.

Zhang et al.^[21] reported the successful application of multilayer perception artificial neural networks (ANN), based on genetic input selection for quantification of the unresolved peaks in micellar electrokinetic capillary chromatography-DAD.

Gao et al.^[22] modified the non-negative matrix factorization introducing the characteristics of the chemical signals, such as smoothness of spectra, unimodality of chromatograms, and sparseness of mass spectra for resolving overlapping spectra and, therefore, transforming the traditional NMF algorithm adequate as a resolution method for complex samples.

Hu et al.^[23] proposed a singular value ratio (SVR) for resolving peaks in HPLC-DAD and detecting the presence of impurities in complex mixtures. This simple chemometric approach is based on the technique of moving fixed size windows along the retention time axis and extracts information about selectivity in singular value evolving profiles, in order to more effectively determine peak homogeneity for HPLC-DAD.

Quantitative Structure–(Chromatographic) Retention Relationships (QSRR)

Reubsæet and Jinno^[24] on reviewing and discussing the interactions between an analyte and the stationary phase with relation to the physicochemical properties of both, concluded that a chemometric approach provides insight

into combinations of these interactions that dominate the retention behaviour of analytes in RP-HPLC.

Héberger,^[25] on examining QSRR of 20 hydrocarbons (mainly alkylbenzenes) in silicone oil 550 (moderately polar phase) or bentone 34 (polar phase) as the stationary phase, when establishing empirical correlations between gas chromatography retention data and physical or topological properties of solute molecules, has shown the superiority of a nonlinear fitting equation in describing retention time using a boiling point (BP) and another topological descriptor. Also, Héberger^[26] later proved the excellence of the predictive ability of this nonlinear model for apolar and slightly polar stationary phases using alkyl benzenes as model compounds. Finally, Héberger and Kowalska^[27] developed studies on the thermodynamics of Kováts retention index-boiling point correlations for alkylbenzenes in gas chromatography, which allowed prediction of retention indices, standard chemical potential of partitioning of one methylene group of *n*-alkane, and the average heat of vaporization/solution values for low and moderately polar stationary phases.

Kaliszan^[28] reviewed the combination of available data regarding the application of affinity CD and HPLC and chemometrics (mainly MLR, PCA, and Cluster Analysis (CA)) to evaluate the strength of drug-protein interactions, and to provide information of relevance to molecular pharmacology and for drug design. QSRR equations derived for test series of drug analytes are interpreted in terms of structural specificities of binding sites in biomacromolecules. In another review on the role of chromatography and capillary electrophoresis in modelling the basic processes of drug action, Kaliszan^[29] emphasized the combination of separation sciences and chemometrics (such as PCA) for increasing speed and efficiency in establishing quantitative relationships between the chemical structure of drugs and their ability to participate in intermolecular interactions with the components of living systems, besides reducing the research costs with new drugs and the use of laboratory animals. The principles and methodology of QSRR using biologically active chemicals are discussed by Kaliszan^[29] in the context of using the chromatographically measured parameters for describing the interactions of drugs with biomolecules, in order to predict quantitative differences in specific bioactivity parameters of a given pharmacological family, i.e., establishing quantitative structure activity relationships (QSAR) with retention parameters serving as structure parameters.

The retention characteristics of a newly designed cholesterol bound silica gel stationary phase for RP-HPLC were revealed by analysis of QSRR, which was derived by multiple regression analysis (MRA), using three groups of structural descriptors of analytes and the log k_w data determined on the new stationary phase.^[30]

Baggiani et al.^[31] used PCA combined with PCR to search for correlations between the selectivity of a pentachlorophenol (PCP) imprinted polymer packed in a HPLC column and the molecular descriptors of 52 PCP-related phenols. The QSRR procedures were applied to correlate the

chromatographic behaviour of several phenols, mainly characterized by their retention time, with structural parameters determined by molecular mechanisms or semi empirical quantum chemical techniques. The magnitude of the multivariate model's parameters shows that selectivity is strongly influenced by molecular descriptors having a structural character, while the effect of molecular descriptors having an electronic character is much less marked.

Bolliet and Poole^[3] used statistical mixture design techniques associated to the solvation parameter model, in order to predict retention time in reversed phase liquid chromatography using ternary mobile phase compositions. The solvation model is used to obtain system constants characteristic of the chromatographic capability for defined solvent-solvent and solute-solvent interactions. The mixture design was used to build system surfaces, for each system constant for all mobile phase concentrations, which could then be used in models to predict the retention of a wide group of 36 solutes on a porous polymer sorbent at a methanol-acetonitrile-water composition not included in the data used to construct the system surfaces.

Quantum chemical calculations provide acceptable descriptors for characterization of molecular properties in QSRR. Körtvélyesi et al.^[32,33] established correlations between the Kováts retention index and quantum chemical descriptors for aliphatic ketones and aldehydes on stationary phases of different polarity, besides developing calculations of quantum chemical descriptors (i.e., van der Waals' surface areas and volumes), and highlighting their good correlation with the Kováts retention index for alkanes, alkenes, and azo compounds. Körtvélyesi et al.^[32] used multiple linear regression (MLR), cluster analysis (CA), and principal component analysis (PCA) for the statistical evaluation of the relationships between Kováts retention indices and the calculated molecular descriptors. Unusual retention relations have been observed by Kivály et al.^[34] in the gas chromatography of *N,N'*-dialkylhydrazones (DAHs), where different correlations are necessary for calculation of retention indices for aldehyde and ketone DAHs, due to the different resonance structures in the aldehyde and ketone derivatives.

A PLS model has been built by Héberger et al.^[35] to estimate retention data of 35 aliphatic ketones and aldehydes at different temperatures (50, 70, 90, and 110°C) and various stationary phases of different polarity, and also to discriminate between ketones and aldehydes on the basis of their retention date and physical properties (structural descriptors). Multiple linear regression (MLR) was also used by Markuszewski et al.^[36] to derive QSRR (relating retention parameters to hydrophobicity parameters, hydrogen bond descriptors and structural parameters from molecular modelling) to evaluate the partition mechanism of environmental significant compounds (mainly nitroaromatics and their transformation products around former ammunition plants) on new stationary phase materials. Furthermore, the chromatographic retention data, once subjected to PCA, allowed the assignment of individual pollutants to defined metabolic routes.

Canonical correlation analysis (CCA) has been used in QSRR by Forgács and Cserhádi^[37] on their work to relate retention characteristics with physico-chemical parameters of barbituric acid derivatives on a porous graphitized carbon column using water-tetrahydrofuran mixtures as solvents, and concluded that the electronic parameters exerted the highest impact on the retention, while the hydrophobicity was negligible.

Valkó et al.^[38] established relationships between the chromatographic hydrophobicity indices (CHI) and solute descriptors obtained by using several reversed-phase, diol, nitrile, cyclodextrin, and immobilised artificial membrane bonded HPLC columns. The CHI data obtained on various HPLC stationary phases were subjected to multiple regression analysis (MRA) and PCA.

Since the partitioning of drugs is often mainly ruled by their hydrophobicity character, a fast screening of new drug candidates is performed by correlating the logarithm of the retention factors ($\log k$) from classical RP-HPLC with hydrophobicity expressed by the partition coefficient, $\log P$. The use of new methods, which include stationary phase models of biological membranes and micelles in their mobile phase (i.e., micellar liquid chromatography (MLC), micellar electrokinetic capillary chromatography (MECC)), are alternatives for providing QSRR (as conventional RP-HPLC does), as well as quantitative retention activity relationships (QRAR) using biological parameters and wishfully mimicking biological partitioning.^[39] Detroyer et al.^[39] used PCA score plots to differentiate between pharmacological classes based on their retention characteristics on MLC, MECC, and IAM, as well as on conventional methods, and concluded that the insertion of these new methods would allow covering a whole range of retention mechanisms, besides hydrophobicity, very useful to model QRAR. In another work, Detroyer et al.^[40] also explored the potential of PCA, CA, weighted holistic invariant molecular (WHIM) descriptors (in a variant of PCA), sequential projection pursuit (SPP) (another variant of PCA) for the classification of 83 substances, from 5 pharmacological families, based on chromatographic data on 8 HPLC systems.

Artificial neural networks (ANN) were successfully developed by Jalali-Heravi and Garkani-Nejad^[41] for the modelling and prediction of electrophoretic mobility of a series of sulfonamides, positively charged at low pH and negatively charged at high pH, in capillary zone electrophoresis (CZE) using, for modelling purposes, part of a set of 47 descriptors divided into four groups of topological, geometric, and physicochemical parameters. The results obtained using ANN compared very well with the experimental values and showed some superiority to those obtained by MLR techniques.

Cserhádi and Forgács^[42] applied PCA to prove that the hydrophobicity parameters determined by RP-HPLC and RP thin-layer chromatography (TLC) are slightly different, and herbicides and fungicides could not be discriminated according to their hydrophobicity parameters. The significance of this finding in terms of application of QSAR in agrochemical research is

that differences in the biological activity of these pesticides cannot be attributed to either their hydrophobicity or specific hydrophobic surface area alone.^[42]

Farkas et al.^[43] compared RI prediction of three groups of saturated O-, N-, and S-containing heterocycles using variable subset selection (VSS) and PLS methods to select, from a large data set, the most appropriate independent descriptors. After choosing the appropriate independent variables, predictive models were then built, and compared, using MLR and PLS methods. PLS failed to select boiling point (BP) or molecular mass as descriptors of the RI, but after including the selected descriptors with BPs, PLS provided proper models for RI prediction. The main conclusion was that combination of the MLR for variable selection and PLS for model building should be a useful methodology for RI prediction.

The support vector machine (SVM) and the heuristic method (HM) were used by Luan et al.^[44] to develop the non-linear and linear models between the retention time (RT) and five molecular descriptors of 149 volatile organic compounds (VOCs). The HM was used for the prediction of RT using calculated structural descriptors and, even after the heuristic reduction, the pool of descriptors was reduced to 150. In order to avoid over parameterization, a number of 5 descriptors seemed to be enough for a successful linear model. From the physical meaning of the descriptors in the linear model, it can be suggested that the polar interactions and relative reactivity are likely to be the two major factors controlling the retention behaviour of VOCs on non-polar stationary phases of DB-1. The SVM was then used to build a non-linear model based on the same set of descriptors obtained by the HM. The performance of the SVM proved to have better predictive ability than that provided by the HM.

SMV was also used, as a nonlinear regression method, by Liu et al.^[45] to develop a nonlinear quantitative structure mobility relationship model of peptides based on the structural descriptors. MLR and SVM were used to select the descriptors responsible for the electrophoretic mobility of peptides and develop linear and non-linear models, respectively, for the prediction of the electrophoretic mobilities of peptides. The performance of the SVM model showed a better performance than the MLR, which highlights that the non-linear model can describe better the relationship between the structural descriptors and the electrophoretic mobilities of peptides.

Classification of Stationary Phases and Polarity Indicators

The column selection is not a straightforward process and stationary phases can only be appropriately selected for a given separation when there is a sound knowledge about the physical meaning and the classification of the phases. Valkó et al.^[38] suggested the use of a high throughput chromatographic hydrophobicity index (CHI) for characterizing the different selectivities of stationary phases according to the solute-stationary phase interaction

properties for each specific phase. Héberger^[46] evaluated polarity indicators and stationary phases in gas-liquid chromatography using PCA, and suggested that no single polarity variable can be used on its own. Furthermore, physical meaning could be associated to the most influential principal components: PC1, attributed to polarity defined as usual; PC2, attributed to hydrogen donating and hydrogen accepting ability with opposite signs; and PC3, attributed to dipole interactions. Héberger et al.^[47] also used PCA for assessing polarity indicators and solute-solvent interaction parameters in order to classify ketones, their oximes, and mixtures as stationary phases in inverse gas chromatography. Forlay-Frick et al.^[48] used PCA, as an unsupervised pattern recognition technique, to unravel patterns, and test the possible replacement of HPLC systems from data on plate numbers and symmetry factors measured for three solutes (benzoic acid, *N,N'*-dimethyl-aniline and Vancomycin) in various chromatographic systems (stationary phases and different mobile compositions). Although, the theoretical plate number (column efficiency) is negatively correlated with the symmetry factor, Forlay-Frick et al.^[48] concluded that both are necessary for proper classification and characterization of stationary phases. Iványi et al.^[49] evaluated if PCA could reduce the number of chromatographic test parameters, while maintaining the classification of RP-HPLC stationary phases. Fewer parameters, only three or four, could be enough for keeping column clustering and column differentiation without much loss of information and, in some cases, provided even more detailed results. Poole and Poole^[50] also recognized the role of PCA and CA to classify the stationary phases, by their similarity for specific intermolecular interactions, on their study about the chemometric classification of the solvent properties (selectivity) of commonly used GC stationary phases.

Gyseghem et al.^[51] measured chromatographic parameters representing hydrophobicity, steric selectivity, efficiency, silanol activity, H-bonding capacity, and ion exchange capacity, and compared the selection of RP-HPLC columns with diverse selectivity towards the potential separation of impurities in drugs. The initial selection was based on the visual inspection and personal experience and a reevaluation was then performed using the Pareto-optimality method, PCA, and Derringer's desirability functions approach. The selection by the chemometric approaches was found to be fairly comparable with the initial selection.

Forlay-Frick et al.^[52] for the selection of orthogonal/similar chromatographic systems using retention factor data of drugs, applied the generalized pairwise correlation method (GPCM) using different statistical tests (Williams' *t*, Conditional Fisher's, McNemar's and Chi-square tests), and the results were compared and validated with those obtained correlation coefficients (Pearson's product moment correlation coefficient, Spearman's rho and Kendall's tau). The vast majority of retention data for chromatography is not normally distributed, the classification of the systems was strongly dependent on the applied method, and a comparison on the basis of the

orthogonality ratios calculated using the different techniques to obtain information about the discrepancies existing in the results allowed Forlay-Frick et al.^[52] to use it, even when the distribution of the data is not normal.

Retention data of newly synthesized stationary phases and structural descriptors derived by molecular modelling of nucleosides and cyclic nucleotides were subjected to PCA, allowing Turowski et al.^[53] to conclude that from the 11 new materials, 8 hydrocarbon bonded silica phases had separation properties regarding nucleosides and nucleotides similar to a standard octylsilica phase. Furthermore, PCA of structural descriptors of solutes facilitate the identification of structure features that affect retention, while PCA of retention data provides a method for comparison characteristics and classification of the HPLC systems.

Optimization of Operational Conditions Associated with Chromatographic Processes

The optimization methods applied to parameters of interest in either chromatography or capillary electrophoresis have been reviewed by Siouffi and Phan-Tan-Luu.^[2] The review^[2] establishes a separation between optimization methods using a chemometric approach and methods based on models. The conclusion is that chemometrics tools such as the simplex algorithm, the overlapping resolution maps, the factorial designs, the response surface methodology, and the neural networks have the great advantage of not needing an explicit equation for the objective function with the desired criteria. However, chemometrics methods may require a large number of experiments, and boundaries of the domain are not easy to draw. Therefore, when models are available, optimization becomes straightforward by regression methods, and the review^[2] also concludes, that among the chemometric methods, the simplex and the overlapping resolution maps are declining, while the use of artificial neural networks is increasing. Besides, the factorial designs and central composite designs are becoming more popular in capillary electrophoresis since the number of parameters to optimize is much larger than in CG or LC.

The development and validation of a capillary electrophoresis (CE) method by Wynia et al.^[54] involved the use of several chemometric methods, such as Box-Behnken design, PLS, and MLR, for assessing the suitability of CE in the determination of drug substance, mirtazapine, and five structurally related substances. The capillary efficiency and the overall quality of separation of benzodiazepines in CE was assessed by Peyrin and Guillaume^[55] by means of a new response function, which was maximal when both efficient separation conditions and a minimum analysis time were met, and using Box-Behnken design followed by simplex optimization. Guillaume and Peyrin^[56] performed the optimization of the migration time, height equivalent to a theoretical plate and separation of a mixture of

imidazole compounds by CE, with a method based on the application of a simplex to a polynomial derived from preliminary experiments designed by factorial designs.

Corradini et al.^[57] applied a full factorial design to optimize the CZE conditions (temperature, voltage, and percentage of methanol added to the background electrolyte) for characterization of fructooligosaccharides and inulin at different degree of polymerization, in order to evaluate their prebiotic properties.

The successful application of fractional factorial design and Plackett-Burman designs have been reported^[58] when addressing the robustness of an HPLC assay method issued by the United States Pharmacopoeia for ginsenosides, in Asian and American ginseng. The interpretation of the effects on the responses were evaluated both graphically (with a half normal probability plot) and numerically by a *t*-test. Perrin et al.^[59] also used a Plackett-Burman design on testing the robustness of enantiomeric separation of a basic (propranolol), a neutral (praziquantel), and an acidic (warfarin) compound by CE using highly sulfated cyclodextrins.

A fractional factorial design, together with a star design, were used for studying the effects of 3 factors (the alkyl chain length, the concentration of the ion interaction reagent, the concentration of the acetonitrile, and the pH of mobile phase) and their interactions, in order to develop and optimize a method of ion-interaction chromatography (IIR-RP-HPLC) for the simultaneous separation of 21 polar aromatic sulfonates.^[60] The failure to obtain good predictions with a linear regression algorithm was overcome by using the Box-Cox transformation after which Marengo et al.^[60] located the optimal experimental conditions for separations.

A fractional factorial design was used by Persson-Stubberud and Åström^[61] for development and optimization of a capillary electrophoresis separation of ibuprofen, codeine phosphate, their degradation products and impurities. In the analysis of ranitidine and related compounds by capillary electrophoresis. Morris et al.^[62] used a strategy involving fractional factorial designs to screen and determine the significant factors controlling separation and central composite designs to determine the optimal conditions for the separations. Models were generated by multilinear regression (MLR) and canonical analyses were used to calculate the optimum conditions. Wynia et al.^[54] developed and validated a capillary electrophoresis separation for the assay of antidepressant mirtazapine and five structurally related substances in a tablet formulation, following a Box-Behnken design and PLS as multivariate modeling technique for relating the current profiles and both migration times and peak areas.

The selection of optimum variable separation conditions (pH and concentration of a complexing agent in the buffer electrolyte) of rare earth metal ions in capillary zone electrophoresis (CZE) was accomplished by Jimidar et al.^[63] by application of a multicriteria approach: the separation method was optimized using a central composite design for the two variables and the

Derringer's desirability function was applied to determine the most desirable combination of separation, sensitivity, and analysis time.

The optimization and comparison of neurotransmitter amino acid separation in normal micellar electrokinetic chromatography (N-MEKC) and reversed migration electrokinetic chromatography (RM-MEKC) were carried by Wan et al.^[64] using a central composite design with multivariate linear regression. A face centred cube central composite design was also used by Safa and Hadjmohammadi^[65] to evaluate the effect of the concentration of sodium dodecyl sulfate, propanol content, and pH of the mobile phase in micellar HPLC separation of chlorophenol isomers. Besides, the use of the Pareto-optimality method, an approach from the multicriteria decision making, allowed Safa and Hadjmohammadi^[65] the selection of the best possible combination of separation quality and analysis time, with the consequent production of chromatograms of superior quality.

A three-step procedure was followed by Brunnkvist et al.^[66] in the search of optimal chromatographic separation conditions of two different capillary electrophoresis (CE) stationary phases (Hypersil phenyl and Hypersil C₁₈) for four basic peptides, using peak resolution and peak efficiency as response function: a) initial studies for determination of the experimental variables and their respective domains for the two stationary phases; b) application of a Plackett-Burman design and PLS models were preferred to MLR's, due to their higher predictive ability; and c) optimization according to a central composite design combined with both MLR and PLS models for each stationary phase.

Chiralcel OD-R, as a chiral stationary phase with mobile phase containing acetonitrile (modifier) and sodium perchlorate (buffering component), was found by Wsól and Fell^[67] to be the most suitable system for chromatographic enantioresolution of *rac*-11-dihydrooracin. The Box-Wilson central composite design was employed to find the optimal conditions of temperature, modifier concentration, and buffer concentration for new proposals of chromatographic response functions, based on the resolution and the retention time of the last component eluted.

In terms of sample preparation, extraction, and other conditions prior to separation, Romvári et al.^[68,69] developed a rugged sample preparation approach, based on Taguchi's method, which allowed obtaining high accuracy and reliability in the use of HPLC for the determination of two main metabolites of albenzadole (albenzadole-sulfoxide and albenzadole-sulfone) in cow's milk. Designed experiments according to Taguchi's method were also used by Ehmann et al.^[70] for investigation of alkaline and acid prerinsing techniques in capillary preconditioning for analysis of anions using indirect UV detection in capillary zone electrophoresis. Keszler and Héberger^[71] used PCA for studying the influence of extraction parameters and medium on the efficiency of solid phase microextraction (SPME) sampling, in the analysis of aliphatic aldehydes by GC-MS. Tukai et al.^[72] used factorial design (for selecting the most significant factors) and

central composite design for optimization of the conditions of microwave assisted extraction, prior to HPLC-IPMS analysis of arsenic species in marine macroalgae. Johansen and Rasmussen^[73] used a factorial design and response surface modelling (RSM) for screening and optimization of dialysis recoveries of antidepressant drugs in human plasma prior to HPLC.

Beijersten and Westerlund^[74] optimized the conditions of derivatization of dipeptides for separation by micellar electrokinetic chromatography, using a fractional factorial design for screening experiments and a central composite design for response surface modeling. A central composite design was also followed by Daali et al.^[75] to optimize the conditions of chemical hydrolysis (acid concentration, hydrolysis temperature, and hydrolysis time) of sialic acid in a soluble caseinoglycomacropeptide, and the sialic acid release was monitored by high performance anion exchange chromatography with pulsed amperometric detection (HPAEC-PAD).

The optimization of RP-HPLC separation of *p*-hydroxybenzoic acid and its esters, was performed by Guillaume and Peyrin^[76] with a new algorithm based on Glover's taboo search (TS), with better results than those obtained with pure random search and simplex search. A novel chromatographic response function (CRF) already used by Peyrin and Guillaume,^[55] which was maximal when both efficient separation conditions and a minimum analysis time were met, allowed obtaining the optimal conditions for column temperature, the water fraction in the mobile phase, and its flow rate.

In order to avoid a blank chromatographic run, Boelens et al.^[77] developed a two step process, which takes into account the shape and also the intensity differences of the background eluent spectrum during the HPLC separation process coupled to spectroscopic detection: first, the baseline spectra are modelled using a limited number of PCs; subsequently, an asymmetric least squares regression method allows for correction of the spectra during elution for the background correction.

Doehlert matrix design, as a chemometric tool, deserves a special mention since its application to analytical chemistry has been recently reviewed by Ferreira et al.^[78] The review paper^[78] discusses the advantage of Doehlert design with other response surface designs, such as central composite and Box-Behnken designs, and discusses the application of Doehlert matrices in chromatography, besides a reference to the first demonstration that application of this design in analytical chemistry is more appropriate and more economical than the central composite design for optimization of a separation process using HPLC.^[79] Considerable reduction of analysis time in lengthy HPLC was obtained by Araujo^[80] when the Doehlert design was selected for systematic and simultaneous optimization of the gradient solvent system and the instrumental/experimental variables associated to the HPLC-DAD chromatograms of chloropigments, chlorophyll α , hydroxyl chlorophyll α , and methoxylactone chlorophyll α . Further applications to the HPLC separation of *ortho*, *meta*, and *para* cresol in antiseptic products, and polyaromatic hydrocarbons in synthetic mixtures, allowed also a significant reduction in analysis time.

A two factor Doehlert design was also chosen by García et al.^[81] to fit a second order model, and jointly optimize the resolution and the peak width through a global desirability function for the determination of hormones (diethylstilbestrol, hexestrol, dienestrol, nor-testosterone, methyl-testosterone, 17- α -estradiol, 17- β -estradiol, and 17- α -ethynylestradiol) by GC-MS without derivatization. Prior to the optimization step, a design similar to a reflected Plackett-Burman design was carried out to select, with a reduced number of experiments, the most important factors and how their responses affect the resolution and the peak widths.

Farková et al.^[82] has shown that artificial neural networks (ANN) can be used to estimate peak parameters and, in combination with central composite design (CCD), can be applied for efficient prediction of optimal conditions in capillary zone electrophoresis with a lower analytical effort. The application of ANN in optimization of CZE methods has been examined by Havel et al.,^[83] and a new method has been developed based on the combination of central composite design (CCD) and ANN with the back propagation technique, which showed considerable effectiveness.

A chemometric tool, based on the function of mutual information (FUMI) theory, has been suggested by Kotani et al.^[84] for predicting the measurement uncertainty in HPLC with electrochemical detection (HPLC-ECD) with only one chromatogram, and consequently allowing the optimization, in a very short time, of the analytical operational parameters for determination of catechins.

The separation of pharmaceutical residues of environmental concern has been used by Cela et al.^[85] to demonstrate the practical advantages and working procedures of multiobjective optimization using evolutionary algorithms (EA), which allow easy and direct definition objectives without the need for chromatographic response functions (CRF), and also provides not only a single optimum, but a well populated Pareto front of non dominated solutions. The problem of modelling the CRF for optimization purposes of HPLC methods has been approached by Dewé et al.^[86] using the separation of S-timolol, R-timolol, and related substances as a case study: a Box-Behnken experimental design was followed to perform the experiments, a Derringer's function was defined for each response, and overall desirability was derived. Marini et al.^[87] assessed the uncertainty associated to an HPLC method for determination of R-timolol and other related substances in S-timolol maleate, by applying a two level Plackett-Burman design and performing the experiments, which could be assimilated to laboratories from an interlaboratory exercise; different uncertainty components were estimated using the data obtained from the robustness test.

Holík and Mannschreck^[88] discussed the errors involved in the calculation of the enantiomeric excess determined from overlapping HPLC peaks when a dual detector, i.e., UV/VIS and circular dichroism (CD), is used. The best results were obtained when two different methods of calculation of errors are used, and those errors are about one order lower than the possible error due to wrong selection of the range of data.

Sanli et al.^[89] applied three different model fitting strategies for the experimental designs, in order to optimize the HPLC resolution of a series of polyphenolic acids with water-acetonitrile mobile phases: a) nonlinear regression to all data points; b) four data points; c) only two data points. The models for the retention behaviour of the polyphenolic acids were based on the relationships between retention factors of solutes with the pH and solvatochromic parameter of the mobile phase, and between the dissociation constants of the compounds and the molar fraction of the organic modifier.

Chemical Analysis: Clustering, Detection, Calibration, and Quantification

The use of chemometrics for clustering samples, multivariate calibration, and quantification of analytes is the most common activity among the chemometricians, and in various laboratories is still the main activity of the analytical chemists interested in chemometrics.

Classical analysis of variance (ANOVA), outliers testing, precision calculations, and other statistics based on the ISO 5725-2 norm, were applied by De Beer et al.^[90] to evaluate the measurement uncertainty in the HPLC-DAD analysis of several hydro- and lipo-soluble vitamins in multivitamin preparations on the results of the analysis. A demonstration of an entire validation programme, exemplified for an HPLC method for the determination of captopril in human plasma, is given by Wieling et al.^[91] using a nested design for the evaluation of several performance characteristics, using several classical statistics tests (ANOVA, Grubbs test, and regression analysis).

PCA is a popular method used for the purpose of pattern recognition, classification, modelling, and other aspects of data evaluation with chromatographic retention data. However, Brereton et al.^[92] assessed different preprocessing approaches (mean centred data sequential scores, mean centred sequential loadings, and uncentred data) for determining the number of significant factors in window factor analysis using principal component based methods of chromatographic data, and concluded that the general practice, in HPLC-DAD, of calculating scores for the sequential (time) direction should be carefully reviewed, and it is likely that loadings in this dimension is preferable. The best way is to use a variety of methods for calculating and compare the results in order to detect eventual anomalies or problems with the chromatographic data. PCA has been applied by Csomós et al.^[93] to biogenic amines, polyphenols, and resveratrol in Hungarian wines. In this latest example, PCA was able to characterize wines according to their biogenic amine and polyphenols contents,^[93] while cluster analysis failed to do so. A classification of German wines was performed by PCA (and CA) based on the HPLC relative anthocyanin pattern, that is the ratio of anthocyanin to each other, and it helped to establish the genuiness regarding the

variety of the different wines.^[94] PCA allowed Masino et al.^[95] to suggest some clues on the ageing process of Italian balsamic vinegar by using an HPLC-Diode array detector to obtain analytical data on the following furanic compounds: hydroxymethylfurfural, furoic acid, furfural, and 5-acetoxymethylfurfural. PCA was applied by Nemati et al.^[96] to classify and characterize the gelatine components of 14 bovine and 5 porcine gelatines separated by RP-HPLC-UV after hydrolysis and precolumn derivatization. The application of PCA to HPLC data on chlorophylls, pheophytins, and carotenoids in olive oils, allowed Cichelli and Pertesana^[97] to discriminate olive cultivars and to assess the genuineness of olive oils. PCA and CA of HPLC separated preparations of soybean and milk proteins and their trypsin hydrolysates enabled Dziuba et al.^[98] to determine the type of milk protein preparations added to a soybean protein preparation. Nemati et al.^[96] used HPLC data on gelatine components (peak height, area, area percentage and width) to differentiate between bovine and porcine gelatines. PCA, CA, and correlation analysis were used by Yawei et al.^[99] to investigate the relationship between the methylmercury (determined by HPLC-AFS) and total mercury contamination in gastropod and bivalve species along the Chinese Bohai Sea. The data from HPLC-TOF/MS (and ¹H NMR spectroscopy), when combined with PCA, could be used to fingerprint endogenous metabolites and identify compounds or a group of compounds that can be assigned as markers for the effects toxins, as in the case of nephrotoxicity of cyclosporin A in rats.^[100] The application of PCA to data on the volatile organic compounds (VOCs) obtained from the headspace of truffle samples and fingerprinted by GC-MS, allowed Gioacchini et al.^[101] to distinguish between different species of truffles.

PCA was applied by Lu et al.^[102] to HPLC fingerprints of herbal extracts for distinguishing Chinese Angelica from related umbellifera herbs. Gong et al.^[103] combined GC-MS with heuristic evolving latent projections (HELP) and iterative optimization procedure for resolving embedded peaks (IPREP), as a method that could enhance the chromatographic separation and spectral qualitative ability, as shown in the qualitative and quantitative determination of volatile compounds in *Cortex cinnamoni* (traditional herbal medicine) from four main producing areas. PCA was at first used to confirm the background and correct the baseline drift. The chromatographic and electrophoretic techniques commonly used in the instrumental inspection of herbal medicines, as well as the chemometric methods used for evaluating the fingerprints of herbal products, such as the method based on information theory, similarity estimation, chemical pattern recognition, spectral relative chromatogram, multivariate resolution have been extensively reviewed by Liang et al.^[104] The review^[104] concludes that the combination of chromatographic fingerprints of herbal medicines and the chemometric evaluation could become a powerful tool for discrimination and quality control of herbal products, but the complex relationship between the chromatographic fingerprints and efficacy of herbal medicines is yet to be properly approached.

Hendriks et al.^[105] emphasized the importance of the different methods for preprocessing data (peak alignment, normalization, standardization, transformation) before PCA is performed on HPLC profiles of plant extracts to clustering and classifying samples from different origins. Furthermore, the use of weighted PCA is advised, instead of ordinary PCA, since this technique allows the nonconstant error variances to be analyzed. Chen and Yu^[106] demonstrated the benefits of combining a background constraining technique to mitigate the influence of relatively common deviations in each data matrixes of the three way data (for example, such as in the case of HPLC-DAD) associated to iterative correcting procedures, to prevent the distortion effect of large unique deviations and nonlinear response in each of the same data matrices.

Linear discriminant analysis (LDA) has been used by Jakab et al.^[107] for comparative analysis of different plant oils by HPLC atmospheric pressure chemical ionization mass spectrometry. LDA was able to distinguish the oils based on their triacylglycerols composition.

The chromatographic data on triglycerides and tocopherols present in Arabic and Robusta coffees, both green and roasted, were considered as chemical descriptors and used by González et al.^[108] to discriminate coffee varieties by application of PCA and LDA. Tocopherols proved to be best suited for coffee authentication processes, not only because they are easier to determine, but also they can differentiate coffee varieties even after roasting. Baiocchi et al.^[109] applied PCA and the kth nearest neighbour classification (KNN) to the analyses by RP-HHPLC-DAD of phenolic compounds from bark extracts of clones of poplar trees, in order to discriminate among the clones obtainable from the variation of the phenolic content of the bark extracts. Klemenc^[110] applied PCA, hierarchical clustering (HCA), and k nearest neighbours (K-NN) on the normalised and scaled analytical data obtained by GC-MS on heroin samples, with the purpose of searching for batch links among a limited number of investigated heroin samples. Marini et al.^[111] applied linear discriminant analysis (LDA) and artificial neural networks (ANN) trained by back propagation algorithm to discriminate rice bran oils manufactured in three different countries (Italy, Thailand, and Switzerland) according to their geographical origin, using variables such as fatty acids, triglycerides, and sterols determined by GC (methyl-esters derivatives of fatty acids and silyl-ethers derivatives of sterols) and HPLC (triglycerides).

Chemometric optimization based on central composite design was employed by Gong et al.^[112] to find the optimum CE resolution, in terms of buffer concentration, pH, and concentration of acetonitrile as organic modifier, for the simultaneous determination of six main nucleosides and bases, including adenine, uracil, adenosine, guanosine, uridine, and inosine in natural and cultured *Cordyceps*. Cluster analyses (CA) based on the characteristics of the peaks in CE profiles, showed that adenosine and inosine could be used as discriminators and markers for quality control of natural and cultured *Cordyceps*.^[112] CA also allowed Alonso-Salces et al.^[113]

a preliminary study of the HPLC-DAD data structure obtained from a set of analyses of the polyphenolic content of extracts of freeze dried apple pulps and peels, followed by LDA. K-nearest neighbours, soft independent modelling of class analogy, and multilayer feed-forward artificial neural networks (MLF-ANN) were used to develop decision rules for the classification of apples according to their maturity state based on the polyphenolic compositions.

The application of evolving factor analysis (EFA) allowed Pasadakis et al.^[114] the accurate determination of aromatic groups in heavy gas oil fractions based on their elution times and UV spectrum patterns using HPLC-UV-DAD, even when strong overlapping of the eluting aromatic component groups occurred.

Lilley and Wheat^[115] used PCA and interactive target factor analysis (ITFA) to inspect each electropherogram obtained by capillary electrophoresis for spectral homogeneity of the peaks and to deconvolute comigrations. The methodology was tested and demonstrated for drug identification in biological matrices, i.e., analysis of amphetamine and common interferences in human urine.

Partial least squares (PLS) methodology has been used by Héberger et al.^[35] on chromatographic retention data of oxo compounds in gas chromatography. PLS regression also enabled Latorre et al.^[116] the determination of amino acids by capillary electrophoresis-DAD, since PLS overcame the partial overlap of phenylalanine, isoleucine, and tyrosine, and the complete overlap of histidine and leucine. Mean centring and the selection of a chromatographic region were found advantageous by Frenich et al.^[117] when applying partial least squares (PLS1 and PLS2) and principal component regression (PCR), as multivariate calibration methods, to the simultaneous determination of highly overlapped cypermethrin, fenvalerate, and *cis*- and *trans*-permethrin by HPLC-DAD. Other preprocessing techniques such as smoothing, baseline correction, and averaging did not make any improvements, whereas differentiation had a detrimental effect.

Sentellas et al.^[118] showed that the performance of principal component regression (PCR), partial least squares (PLS1 and PLS2), and nonlinear PLS (NL-PLS) were comparable as multivariate calibration methods for quantification of strongly overlapped peaks, as is the case of CZE-DAD applied to the separation of ebrotidine and its metabolites. Furthermore, data pretreatment to correct baseline and spectral drifts and peak shifting should always be addressed beforehand.

The detection and quantification of residues of simazine, prometon, atrazine, and propazine in apples by gas chromatography selected ion monitoring (GC-SIM) were performed by Jalali-Heravi and Vosough,^[119] using the generalized rank annihilation method (GRAM). The GRAM, as a second order calibration technique, allowed obtaining the mass chromatograms and the true ion abundance of each analyte and to quantify the triazines in different samples with only one standard data matrix. The application of

GRAM required different steps of data preprocessing, such as background correction, deskewing, and standardization for rank alignment. The effect of a relatively high background baseline is removed by a linear background correction on every data set before further processing. The deskewing and standardization (for rank alignment) algorithm were used for bilinearity and trilinearity correction, respectively.^[119]

Gimeno et al.^[120] used second order bilinear generalized rank annihilation method (GRAM) for calibration of PAH compounds by HPLC-DAD where a spiked sample was used instead of a standard solution, because the complexity of the samples led to the suspicion of the presence of a matrix effect. The quantification of PAHs in marine sediment samples with the GRAM calibration compared favourable in various aspects with univariate standard addition calibration.

Bogomolov and McBrien^[121] evaluated the theoretical basis of a new method of peak matching in a series of simulated HPLC-DAD analyses of the same mixture obtained under varying separation conditions. The matching of the main peaks is based on defining a key set of spectra by interactive key set factor analysis (IFSFA) after PCA, which is then subjected to validation and selection. The new method, named mutual automated peak (MAP) matching, shows an appropriate performance under simulated poor separation conditions, while peak intensities vary enormously.

Walczak and Wu^[122] proposed the application of a fuzzy matching approach to chromatographic signal alignment (or warping), requiring detection of a few more intense peaks in individual chromatograms only, and it aligns signals once the correspondence of the detected peaks is established.

The GRAM was also used by Gross et al.^[123] to enhance the selectivity and quantitative precision of RP-HPLC separations using a parallel column configuration with two complementary stationary phases, and Comas et al.^[124] used this second order calibration method for identifying and quantifying aromatic sulfonates in water by HPLC-DAD in the presence of coeluting interferences. In this later case, the problem of the time shift in different chromatographic runs and improvement of trilinearity necessary to the application of the GRAM, has been dealt with using iterative target transformation factor analysis (ITTFA). The use of correlation optimised warping (COW) has been suggested by Nielsen et al.^[125] to perform the alignment of single and multiple wavelength chromatographic profiles prior to chemometric data analysis. The suggested method uses the entire chromatographic data matrices, only relying on two input parameters which can be estimated from the observed peak width, and it proved its suitability on processing the HPLC-DAD chromatograms of fungal extracts.^[125]

De Braekeleer et al.^[126] analysed tetracycline hydrochloride samples by HPLC-DAD and assessed the purity of the samples using orthogonal projection approach (OPA) and the fixed size moving window evolving factor analysis (FWEFA), followed by resolution of the data matrix by multivariate

curve resolution alternate least squares (MCR-ALS), which allowed obtainment of the pure component spectra and the individual concentration profiles.

HPLC-MS, in combination with NMR analysis, has been used by Williams et al.^[127] to detect differences between normal and obese rats in order to provide markers of the metabolic disease. Both analytical techniques were used to obtain metabolite fingerprints for the metabonomic analysis of urine from rats, and the resulting data were subjected PCA and partial least squares discriminant analysis to assess the effects of strain differences, diurnal variation in strains, diurnal variation and gender, and gender on metabolite profiles.

PCA of reverse-phase HPLC chromatograms and data from individual free amino acid analysis allowed assessing the effect of defined strain surface starters on the ripening of Tilsti cheese^[128] and highlighting the different proteolytic systems associated with the organisms in the different smears used, as compared to the traditional technique of using smear liquid from older cheese.

Korany et al.^[129] applied derivatives, and derivatives followed by convolution with discrete Fourier functions, to chromatographic response data in order to eliminate interferences and improve calibration and statistical parameters, in a model mixture containing ascorbic acid, paracetamol, and guaiphenesin subjected to non ideal conditions of operation. Calibration using Theil's method, instead of the usual least squares regression, improved quantification of the chromatographic signals.

A combination of chemometric procedures has been devised by Gong et al.^[130] for correction of retention time shifts for chromatographic fingerprints of herbal medicines. First, a selection of marked compounds is performed by fixed size moving window evolving factor analysis (FWEFA), which then allow to resolve the two-dimensional HPLC-DAD data matrix into pure chromatograms and spectra profiles with local full rank analysis; the top points of the pure chromatographic profiles are used as the retention time points to correct the retention time shifts, and finally reconstruct the chromatographic fingerprints with cubic spline interpolation. The application of PCA to chromatographic fingerprints from real herbal medicines, before and after correction of time shifts, allowed identifying their inhomogenities and further improving their interpretation.

A 2 level, full factorial design was used by Gennaro et al.^[131] for assessing the effect of the cheese making process on contents of biogenic amines, measured by HPLC-UV, in a semi hard Italian cheese (Toma) and found that the conditions for minimizing the formation of amines were dependent on the type of amine.

In order to estimate concentration and elution profiles of compounds, Dunkerley et al.^[132] compared several deconvolution methods to a HPLC-DAD-MS data matrix of 2- and 3-hydroxypyridine at varying pH in the presence of severely tailing peak shapes. This work^[132] contains an extensive review and comparison of several methods (i.e., PCA, evolving

factor analysis (EFA), fixed window evolving factor analysis (FWEFA)) of two way chromatographic data and suggested a deconvolution method, which allows the inclusion of restrictions prior to the regression analysis, and it is used only for determination of profiles from the purity curves.

Windig^[133] has recently introduced the use of Durbin-Watson criterion as a tool for reducing the noise and baseline problems in LC/MS of surfactants, and a similarity index (SIM) for better discriminating between minor differences in samples, both as improvements of an algorithm called component detection algorithm (CODA) that selected only low noise and low background chromatograms from complex LC/MS data and determined which mass chromatograms are different based on simple logical rules.^[134,135]

The predictive ability of artificial neural network was found by Zhao et al.^[136] to be better than PCA and canonical discriminant analysis (CDA) for the clinical diagnosis of tumours based on capillary electrophoresis of urinary nucleosides. The structural changes in pine Kraft lignin during pulping were studied by Malkavaara et al.^[137] by applying PCA, PCR, and projection to latent structures, to data obtained on lignin samples subjected to alkaline cupric oxide oxidation followed by capillary electrophoretic-UV analysis.

Strašák et al.^[138] used chemometric procedures (target transformation factor analysis (TTFA), fixed size moving window-evolving factor analysis (FSW-EFA), orthogonal projection approach (OPA), and fixed sized moving window-target transformation factor analysis (FSW-TTFA)) to assess the feasibility of the use of a wide bore (320 μ m ID) capillary tube, and also the use of tandem-coupled columns for the detection and identification of CZE analytes by optical fiber coupled DAD, even in critical situations of peak overlapping. Danková et al.^[139] then applied the above mentioned procedures as referred by Strašák et al.^[138] in processing data acquired by CZE in the separation system with tandem-coupled columns to the spectral identification and determination of orotic acid in urine by DAD, coupled to the separation system by optical fibers.

For the development and validation of a method for determination of pesticides in groundwater, Rodríguez-Cuesta et al.^[140] used bilinear-trilinear multivariate curve resolution alternating least squares (MCR-ALS) for resolution and calibration of a HPLC-DAD data region where severely overlapped peaks appeared: vinclozolin, chlorfenvinphos, tebuconazole, and parathion-ethyl. Peré-Trepat et al.^[141] evaluated the application of multivariate curve resolution alternating least squares (MCR-ALS) in the analysis of complex biocide environmental sample mixtures by HPLC-DAD, showing that the lack of chromatographic resolution and lack of spectral selectivity of UV-VIS diode array detection is compensated by chemometric resolution using MCR.

Rodríguez-Cuesta et al.^[140] also used PCA for checking the presence of outliers or influential samples, EFA, and SIMPLISMA for finding out the proper number of components and the sources of variability, parallel factor

(PARAFAC) analysis for sources of comparison of the resolution strategy adopted.

Xie et al.,^[42] based on the difference of the behaviour of the chemical signal and noise components, proposed the two mode subspace comparison (TMSC) approach to estimate the chemical rank of three way analytical data array (such as HPLC-DAD) with two full rank modes. The method showed great robustness to a very high degree of collinearity between the chromatograms involved or to a very high level noise contained in a three way array. Sánchez-Ponce and Rutan^[143] incorporated a kinetic based hard model as constraint in a soft modelling technique, such as multivariate curve resolution alternating least squares analysis (MCR-ALS) to extract enzyme kinetic information (such as the Michaelis constant, the maximum velocity, and the inhibition constants) from three way LC-MS analytical data from simultaneous incubation of two CYP450 isoenzymes. Webb-Robertson et al.^[144] introduced a new sequential projection pursuit (SPP) algorithm, a random scan sampling algorithm (RSSA), that significantly reduces computation time, thus, becoming an attractive alternative to PCA when performing clustering or classification analysis, since it achieved a higher accuracy with a lower number of latent variables as shown, for example, with a data set containing diesel fuel chromatographic signatures.

Kubička et al.^[145] showed that soft independent modelling of classification class analogy (SIMCA) could be successfully applied for original and preprocessed GC-MS data on C₁₀-bicycloalkanes, in order to assist evaluation of kinetic experiments involving complex mixture of C₁₀-hydrocarbons.

CONCLUSIONS

Chemometrics provides valuable tools for enhancing the application of chromatographic separations in chemistry, leading to faster acquisition of data and better data quality with less laboratory work. This review produces a plethora of successful combinations between chromatography and chemometrics in various areas of chemical research, namely the study of peak asymmetry and overlapping peaks, the quantitative structure–(chromatographic) retention relationships (QSRR), the classification of stationary phases and polarity indicators, the optimization of operational conditions associated to chromatographic processes and chemical analysis related subjects such as clustering, detection, calibration and quantification.

The applications of chemometrics in separation science follow a general trend: increasing exploration of available well tested techniques, together with more advanced ones for extracting chemical information obtained with the help of chromatography. However, there is a promising strategy in biologically oriented research, resulting from increased speed and efficiency in establishing quantitative relationships between the chemical structure of xenobiotics and their ability to participate in intermolecular interactions

with the components of a living system. The development of such work can lead to a decrease in costs of a search for new drugs and the use of laboratory animals. The perspectives now are especially attractive because of the availability of isolated pharmacological receptors obtained by modern biotechnology.^[28]

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